



Equipment Service Scope of Works & Spare Parts

S10K Automatic Vacuum Regulator	Major Service Yearly (mandatory)	Minor Service Twice Yearly (recommended)
▪ Isolate Chlorine Cylinders & Purge Down The Systems	✓	✓
▪ Remove Vacuum Regulators from Service	✓	✓
▪ Strip, Clean & Inspect Vacuum Regulators (note any defects)	✓	
▪ Overhaul Vacuum Regulators with Manufacturer PM Kits	✓	
▪ Change Out Service Exchange Gas Cartridges	✓	✓
▪ Reassemble Vacuum Regulators	✓	
▪ Strip, Clean & Inspect Heater Filter Blocks (note any defects)	✓	
▪ Replace Filter Cloth & Reassemble Heater Filter Blocks	✓	✓
▪ Clean & Inspect Cylinder Valves (note any defects)	✓	✓
▪ Install Vacuum Regulators Back Onto Cylinder Valves	✓	✓
▪ Pressure, Vacuum & Operation Test Vacuum Regulators	✓	✓

Major Service Parts:

Maintenance Kit, Filter Cloth & Gas Cartridge

Minor Service Parts:

Filter Cloth & Gas Cartridge

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